

Complete Projects  
and Declare Victory!



**baby lock**

**FOR THE LOVE OF SEWING**

## THE FOREMOST NAME IN HOME SERGING



### The First

In 1967 the Baby Lock EF-205 gave home sewers the opportunity to finish garments like a professional manufacturer.

### Support



With unsurpassed features, education, and support, there truly is no substitute for a Baby Lock serger.



### Our Patents

Baby Lock has continued to revolutionize sergers. Today Baby Lock has numerous patents to its name.



### Retailer Network

The Baby Lock Retailer Network is dedicated to sewing enthusiasts just like you — they'll always go the extra mile!



### Jet-Air Threading™

With just the touch of a lever, thread is sent through the tubular loopers. There are no thread guides, no struggling and there's plenty of time to serge away.



### Needle Threading System

Hold the needle threader in place for quick and easy threading with just the touch of a lever.



### Automatic Thread Delivery™

Set the Victory to the type of stitch you want and get started! The Victory delivers a balanced stitch on any fabric with any type of thread.



### Pure Lighting with 2 LED Lights

Clearly see every stitch, fabric and thread color under two bright LED lights.



### Adjustable Presser Foot Height up to 6mm

Victory features a higher presser foot height to effortlessly handle thicker and loftier fabric.



### Tubular Loopers

There's no exposed thread, no thread guides and you can thread in any order! Tubular loopers eliminate threading mistakes and protect the thread for more serging freedom.



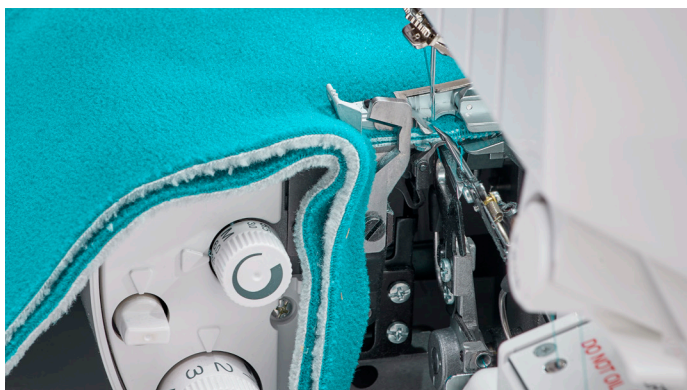
### **Full Featured Single Unit Differential Feed**

We've taken the differential feed to a new level by adding a single-unit feed dog mechanism. This ensures stronger feeding as well as consistent gathering on all fabrics.



### **Looper Drive System**

This exclusive Looper Drive System prevents loopers from becoming misaligned or out of time, reducing the possibility of major looper damage. This protects your machine from needing repairs, allowing you to serge worry free!



### **Advanced Knife Driving and One-Way Clutch System**

Baby Lock has created a knife system with a larger cutting bite that cuts thicker fabric with ease and increased visibility.





### **Vertical Needle Penetration**

While some machines use slanted needles that push and damage fabric, the Victory's needles are set vertically and sew directly up and down, protecting your fabric and preventing needle deflection.



### **Dial Adjustable Stitch Length and Automatic Rolled Hem**

Stitch length can be easily adjusted on a Baby Lock serger using one dial. This dial includes an Automatic Rolled Hem setting that will retract the built-in stitch width finger for a rolled hem finish.



### **Fabric Support System**

The Fabric Support System keeps stitches flat and balanced, no matter what speed, fabric or stitch you choose. The built-in stitch fingers actually move with the knife blade, adjusting the seam concurrently with the cutting width.

# Features and Specifications

## Technology Features

- Instant Jet-Air Threading™
- Automatic Thread Delivery™ System
- Full-Featured Differential Feed:
  - 2 to 1 Ratio – gathering
  - 3 to 4 Ratio – stretching
- 4/3/2 Thread serging
- Exclusive Fabric Support System
- Vertical Needle Penetration
- Pure lighting with 2 LED lights

## Advanced Serging Features

- Rolled hemming with 2 or 3 threads
- Flatlock stitching with 2 or 3 threads
- Dial adjustable stitch width: 1.5-7.5mm
- Dial adjustable stitch length: 0.75-4mm
- Dial adjustable built-in rolled hem
- Heavy-duty cutting system
- Side thread cutter
- 1500 stitches per minute
- Presser foot pressure adjustment
- Adjustable presser foot height up to 6mm

## Convenience Features

- Built-in needle threading system
- Enhanced telescopic antenna with thread guides
- Electronic foot control
- Snap on multi-purpose presser foot
- Built-in ribbon/tape guide
- Carry handle
- Built-in accessory storage

## Other

- Household needle system:
  - HAx1SP
  - ELx705CF
  - ELx705
- Weight: 16 pounds
- Warranty: 25 years limited, 10 years parts, 5 years electrical, 1 year labor

## Optional Accessories

- Foot Kit (BLES4FTKIT)
- Six Foot Kit (BLE1AT-FEET)
- Beading Foot (BLE-BF)
- Blindhem Foot (BLE-BLHFS)
- Clear Foot (BLE3ATW-CLF)
- Cording Foot 3mm (BLE-CF3)
- Cording Foot 5mm (BLE-CF5)
- Elastic Foot (BLE-EF)
- Flat Sole Foot (BLE3ATW-FSF)
- Lace Applicator Foot (BLE-LF)
- Ruffling Foot (BLE-RF)
- Teflon Foot (BLE3ATW-TF)



## Victory Included Accessories

- Quick Reference Threading Guide
- Foot Control
- Lint brush/needle insert tool
- Two needle clamp screws
- Package of assorted sized needles
- Medium screwdriver
- Tweezers
- Upper cutting blade for replacement
- Looper threading tool
- Screwdriver
- Machine soft cover
- Four thread nets
- Four spool caps
- Four sponge disks
- Allen wrench
- Four cone holders



# Victory

## 4-Thread Serger

Ready to declare victory over threading your serger? Look no further than the Baby Lock Victory. This advanced home serger includes Jet-Air Threading™, which threads the lower loopers with the touch of a lever and Automatic Thread Delivery™ to thread in any order. Plus, Victory's presser foot features a 6mm height that makes serging on thicker fabrics a breeze!



Jet-Air Threading™



Built-In Needle Threader

4/3/2

Thread Serging



No Tension Adjustments



Full-Featured Differential Feed



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[www.BabyLock.com](http://www.BabyLock.com)